

Large Slabs Think Outside the Box.

1600x3200mm

20mm Thickness

www.volarkint.com





Research & Technological innovation has always been one of our strength. From past few years, we have upgraded at all levels, from unit expansion, especially in raw materials, machineries and man-ufacturing process, leading to finest tiles and quality.

Our range of products are not only vast, but also technologically advanced. As we keep improving our designs and technologies, we remember our roots and our journey.



1600x **3200m**m

^{20mm} Thickness

SAHARA

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ARANCIO ONXY BLACK

1600x | Sahara | Random 3200mm | Surface | O2







ARANCIO ONXY BLACK



BeldiaBianco

Sahara Surface

03 Random

1600x 3200mm

BELDIA BIANCO

1600x | Sahara | Random Surface | **03 20mm**Thickness

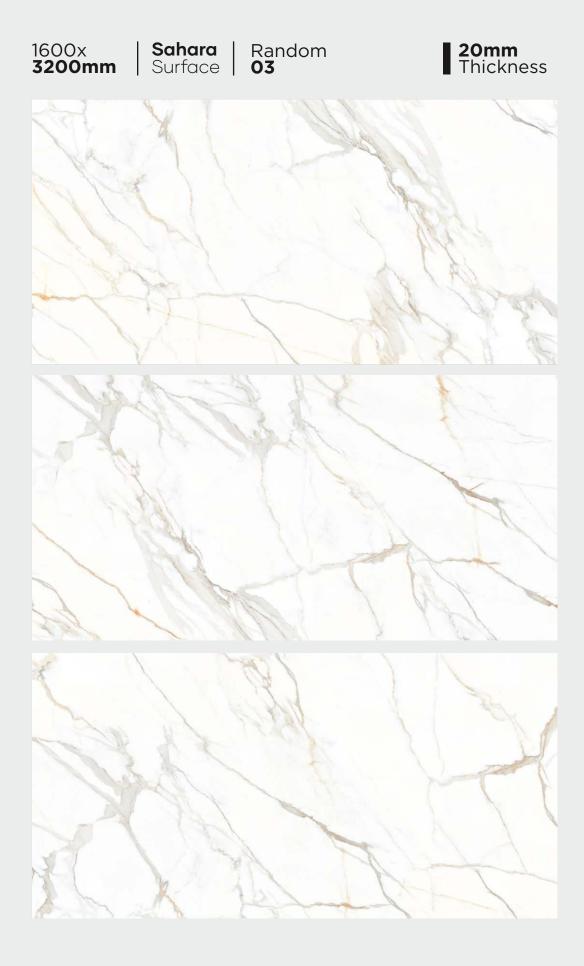


BELDIA BIANCO



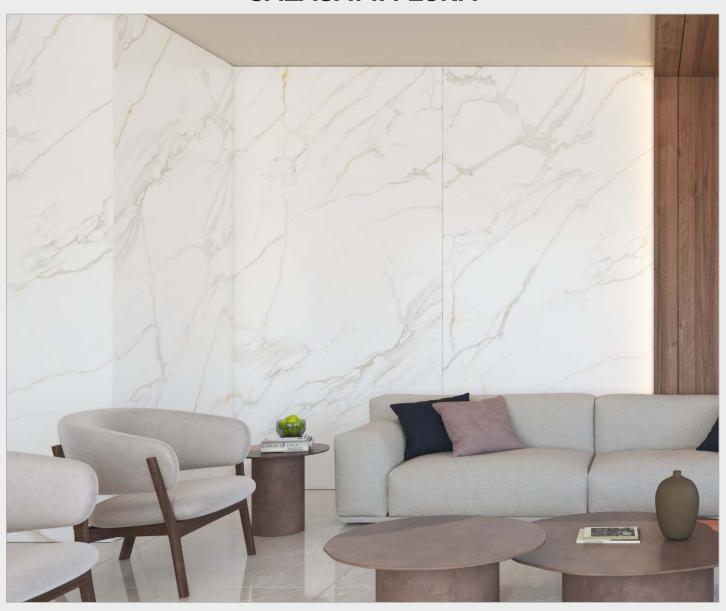


CALACATTA LUNA



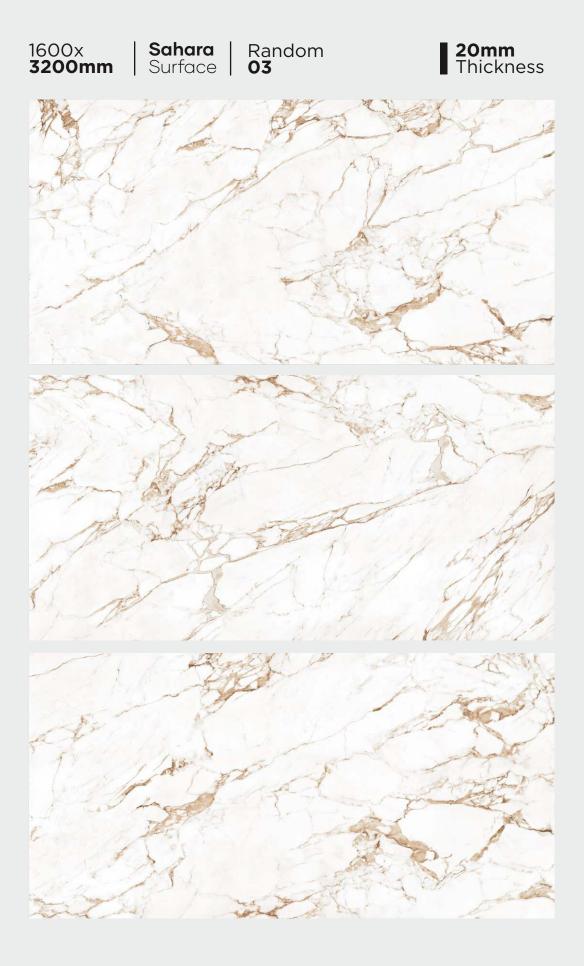


CALACATTA LUNA



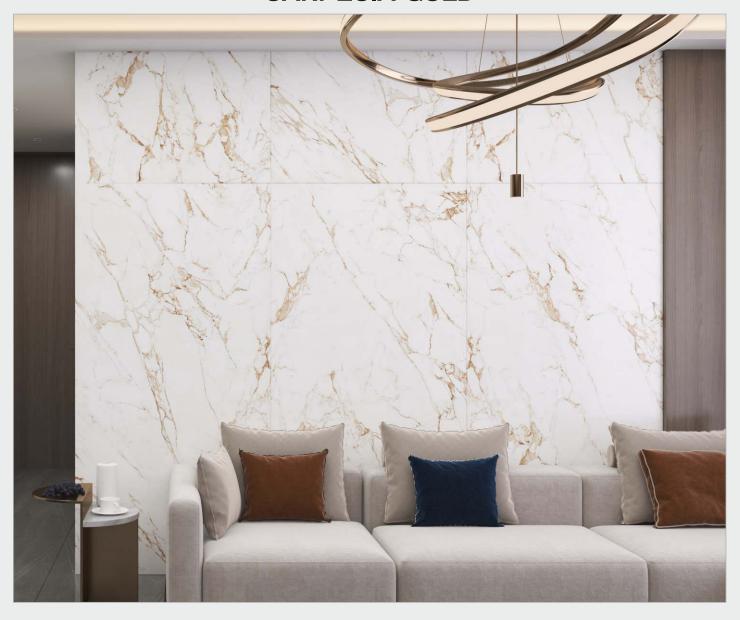


CARPECIA GOLD





CARPECIA GOLD





NOIR SERPENTS

1600x | Sahara | Random | Surface | **03**









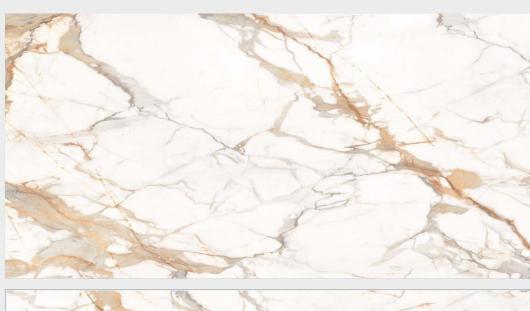
NOIR SERPENTS





ROMAN CLASSIC

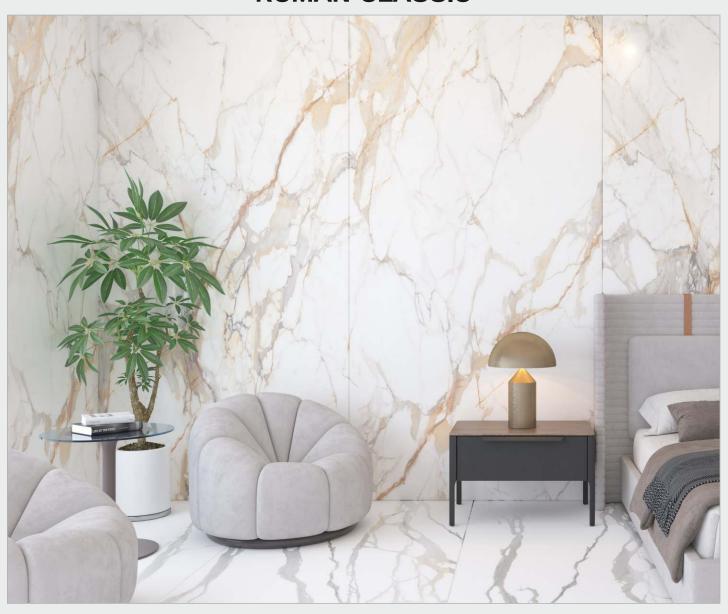
1600x | Sahara | Random 3200mm | Surface | 02







ROMAN CLASSIC



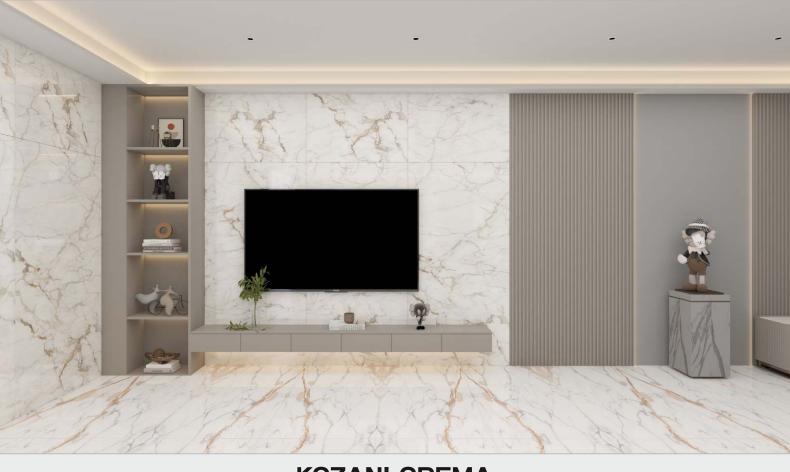




KOZANI CREMA

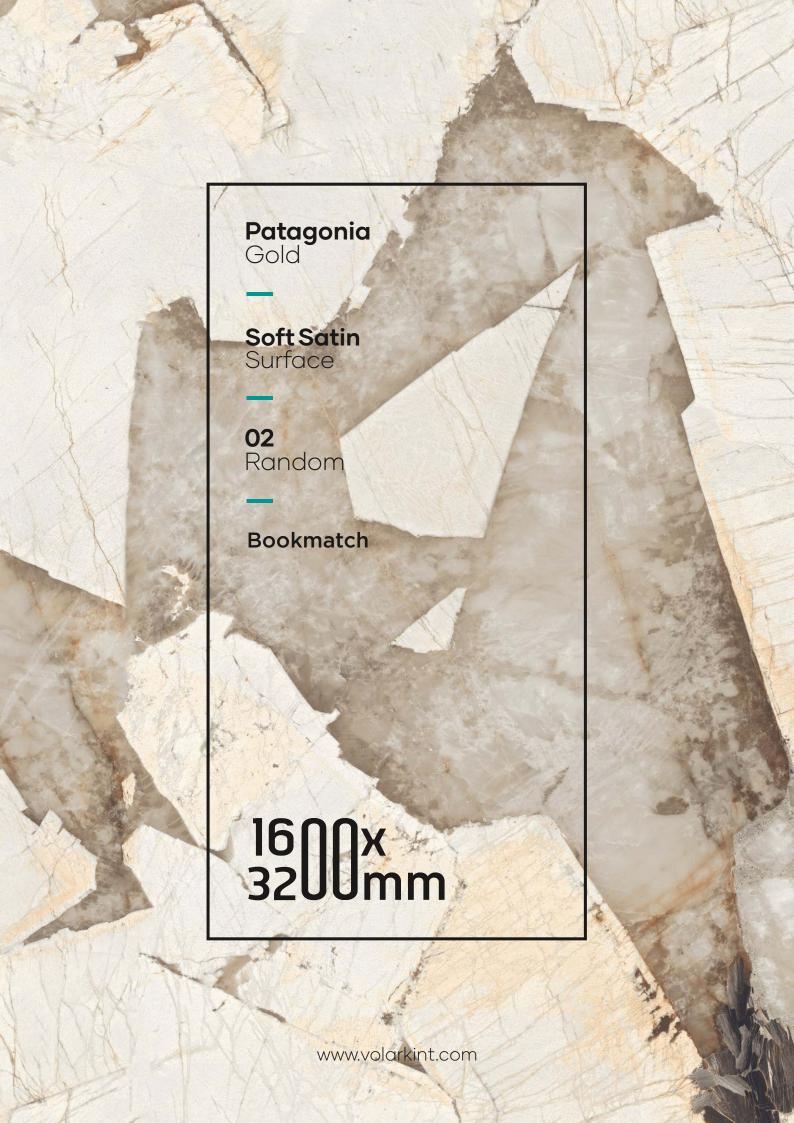
1600x Soft Satin Random Thickness





KOZANI CREMA





PATAGONIA GOLD

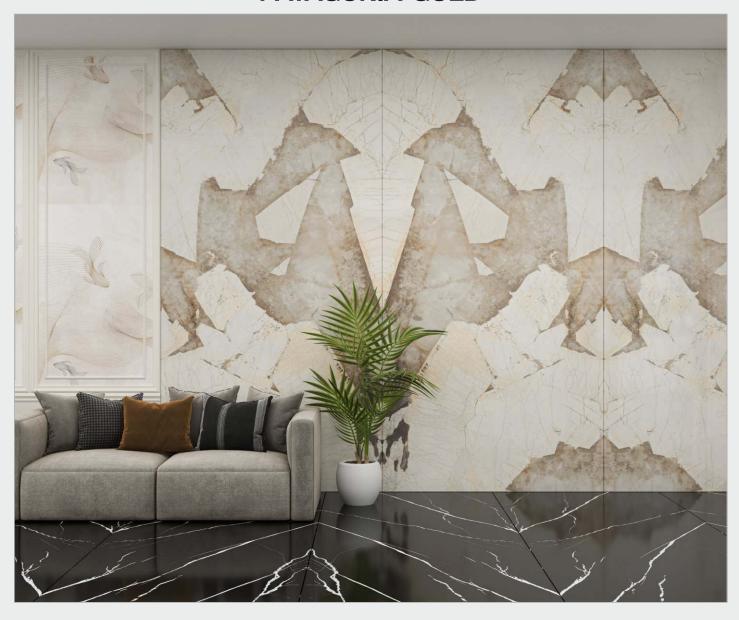
Bookmatch

1600x | Soft Satin | Random 3200mm | Surface | 02





PATAGONIA GOLD



TECHNICAL SPECIFICATIONS

CHARACTERISTIC	STANDARD AS PER ISO-13006/2018 En14411 gr.bla	VALUE	TEST METHOD
	Regulatory Proper	ties	
Deviation in Length & Width	<u>+</u> 0.5%	<u>+</u> 0.2%	ISO 10545-2
Deviation in Thickness	<u>+</u> 5%	<u>+</u> 5%	ISO 10545-2
Straightness of Sides	<u>+</u> 0.5%	<u>+</u> 0.2%	ISO 10545-2
Rectangularity	<u>+</u> 0.5%	<u>+</u> 0.2%	ISO 10545-2
Surface Flatness	<u>+</u> 0.5%	<u>+</u> 0.3%	ISO 10545-2
Colour Difference	△E<1.00	△E<0.30	ISO 10545-16
Glossiness	As per Mfg.	As Per Mfg.	GlossMeter
	Structural Proper	ties	·
Water Absorption	≤0.5 %	≤0.3 %	ISO 10545-3
Apparent Density	As Per Mfg.	>2.20 g/cc	ISO 10545-3
	Massive Mechanical P	roperties	,
Modulus of Repture	Min.35N/mm²	Min.40N/mm²	ISO 10545-4
Breaking Strength	Min. 1300 N	Min. 2000 N	ISO 10545-4
mpact Resistance	As per Mfg.	Min. 0.55	ISO 10545-4
	Surface Mechanical Pr	roperties	·
Surface Abrasion Resistance	As per Mfg.	Min. class 3	ISO 10545-7
Moh's Hardness	As per Mfg.	Min. class 4	BS EN 15771
	Thermo Hygrometric P	roperties	
Frost Resistance	As Per Mfg.	Frost Proof	ISO 10545-12
Thermal Shock Resistance	Min. 10 Cycle	Min. 10 Cycle	ISO 10545-9
Moisture Expansion	Max. 0.6mm/m	Max. 0.02mm/m	ISO 10545-10
Thermal Expansion	Max. 9.0 x 10 ⁻⁶	Max. 6.0x10 ⁻⁶	ISO 10545-8
	Chemical Propert	ties	
Chemical Resistance	As Per Mfg.	No Damage	ISO 10545-13
Stain Resistance	Resistant	Resistant	ISO 10545-14
	Safety Propertie	es	
Slip Resistance	As per Mfg.	N. A.	DIN 51130
Fire Resistance	As per Mfg.	Fire Proof	N. A.

PACKING DETAILS

Size	BOX WEIGHT	NO OF SLAB/BOX	SQ.METER	THICNESS
1600x3200mm	237 kg	1pcs	5.12 sq.meter	20MM

TECHNICAL SPECIFICATION

CHARACTERISTIC	STANDARD AS PER ISO 13006:2012/ EN14411 GR. Bla	STANDARD AS PER ISO 15622:2017 GR. Bla	OUR VALUE	TEST METHOD
Regulatory Properties —————				
Deviation in length and width	± 0.50%	± 0.10%	± 0.10%	ISO 10545-2 & IS 13630-1
Deviation in thickness	± 5.00%	± 5.00%	± 4.00%	ISO 10545-2 & IS 13630-1
Straightness in side	± 0.50%	± 0.10%	± 0.10%	ISO 10545-2 & IS 13630-1
Rectangularity	± 0.60%	± 0.10%	± 0.10%	ISO 10545-2 & IS 13630-1
Surface flatness central curvature	± 0.50%	± 0.50%	± 0.10%	ISO 10545-2 & IS 13630-1
Surface flatness Edge curvature	± 0.50%	± 0.50%	± 0.10%	ISO 10545-2 & IS 13630-1
Surface flatness Warpage	± 0.50%	± 0.50%	± 0.10%	ISO 10545-2 & IS 13630-1
Surface Quality	> 95% defects fee	> 95% defects fee	> 95% defects fee	ISO 10545-2 & IS 13630-1
Small color Difference	∆E <0.75	N.A.	No Change	ISO 10545-16
Glossiness (with nano polished)	As per Manufacture		>90°	Gloss Meter 60°
Glossiness (without polished)	As per Manufacture	•	7° < GLOSS <14°°	Gloss Meter 60°
Glossiness (Satin)	As per Manufacture	•	15° < GLOSS <25°°	Gloss Meter 60°
Structural Properties ————————————————————————————————————	As per Manaracture	As per Manaracturer	15 (01033 (23	Gloss Meter 00
Water absorption	≤ 0.50%	≤ 0.080%	≤ 0.050%	ISO 10545-3 & IS 13630-2
Bulk density	> 2.00 g/cc	Min.2.00 g/cc	> 2.28 g/cc	DIN51082 & IS 13630-2
Bulk density Massive Mechanical Properties ———	, 2.00 g/cc	Wiii i. 2.00 g/ CC	- 2.20 g/ 00	DINGINGS & 19 19090-5
Modulus of rupture	Min. 35.0 N/mm ²	Min. 35.0 N/mm ²	Min. 37.0 N/mm ²	ISO 10545-4 & IS 13630-6
Breaking strength thickness <7.5	Min. 700.0 N	Min. 700.0 N	Min. 1000.0 N	ISO 10545-4 & IS 13630-6
Breaking strength thickness ≥7.5	Min. 1300.0 N	Min. 1300.0 N	Min. 1600.0 N	ISO 10545-4 & IS 13630-6
Massive Mechanical Properties ———			141111. 1000.0 14	
MOH'S hardness	Min. 4	Min. 5	Min. 4**	EN 101 & IS 13630-13
Surface abrasion resistance-Glossy	# As per Manufacture	r Min. Class	Min. Class 2/Min,Class	ISO 10545-7 & IS 13630-11
Surface abrasion resistance-Matt#	As per Manufacture		Min. Class 3/Min,Class	ISO 10545-4 & IS 13630-11
Thermal Hygrometric Properties ——	·			
Moisture expansion	Min. 0.06	Min. 0.02	NIL	ISO 10545-10 & IS 13630-3
Moisture expansion(COE) at 100°C	As per Manufacture	r Min. 7.0 x 10*	Min. 6.0 x 10*	ISO 10545-8 & IS 13630-4
Thermal shock resistance	Min, 10 Cycle	Min. 10 Cycle	Min. 10 Cycle	ISO 10545-9 & IS 13630-5
Crazing Resistance at 7.5 Bar	As per Manufacture	r Min. 4 Cycle	Min. 6 Cycle	ISO 10545-11 & IS 13630-9
Impact resistance (COR)	As per Manufacture		Min. 0.55	ISO 10545-5 & IS 13630-14
Frost resistance	As per Manufacture	r As per Manufacturer	Frost Proof	ISO 10545-12 & IS 13630-10
Thermal Hygrometric Properties ——				
Moisture expansion	Min. 0.06	Min. 0.02	NIL	ISO 10545-10 & IS 13630-3
Moisture expansion(COE) at 100°C	As per Manufacture		Min. 6.0 x 10*	ISO 10545-8 & IS 13630-4
Thermal shock resistance	Min, 10 Cycle	Min. 10 Cycle	Min. 10 Cycle	ISO 10545-9 & IS 13630-5
Crazing Resistance at 7.5 Bar	As per Manufacture	•	Min. 6 Cycle	ISO 10545-11 & IS 13630-9
Impact resistance (COR)	As per Manufacture		Min. 0.55	ISO 10545-5 & IS 13630-14
Frost resistance Chemical Properties ————————————————————————————————————	As per Manufacture	r As per Manufacturer	Frost Proof	ISO 10545-12 & IS 13630-10
Resistance to Staining Glazed	Min. Class 3	Min. Class	Min. Class 4/min.class	ISO 10545-10 & IS 13630-8
Resistance to stailing Glazea Resistance to household chemicals	Min. Class 3 Min. Class GB	Min. Class I	* -	ISO 10545-10 & IS 13630-8
& swimming pool salts Glazed	Will is Clade Ob	WIIII. Oldgo AA	ITIM II. CIGGO CAJ IVIII I.CIGGO AA	100 100 40 0 0 10 10 10 0
Resistance to low concentrate	As per Manufacture	r As per Manufacturer	Min. Class GLB*	ISO 10545-5 & IS 13630-8
Acidand alkalis Glazed	Ao por manaracture	. As per manaracturer	/Min.class A***	
**Resistance to High concentrate Acldand alkalis Glazed	As per Manufacture	r As per Manufacturer	Min. Class GA/Min.class AA	ISO 10545-12 & IS 13630-8
Safety Properties ——————				
Skid resistance (DCOF-DRY)	As per Manufacture	•	>0.40	ISO 10545-17
S p resistance (DCOF)(R Value) ##	As per Manufacture		N.A.	ISO 10545-17
Determination of Lead & Cadmium	As per Manufacture	r N.A.	Does not yield pb & Cd	ISO 10545-15
Release for Glazed Tiles Fire Resistance	As per Manufacture	r As per Manufacturer	Fire Proof	N.A.

^{*} Glossiness 90% with nano technology

Glaze tiles intended for use on floor ## As per customer requirement

^{**} Without nano technology (Unpolished Vitrified Tiles)

^{***} Except Hydrofluoric Acid & it's Compound











